



# MOUNTING INSTRUCTIONS

## Series 748 Stainless steel repair clamp, type FSA20

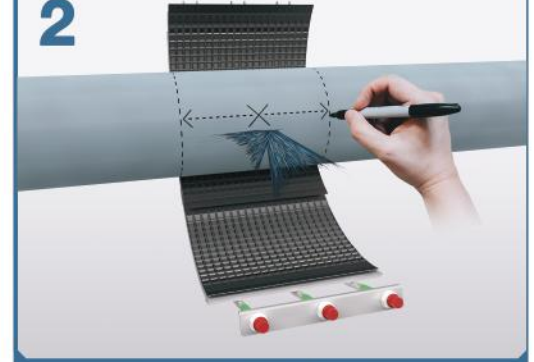
Note: not recommended for total break

1



Clean pipe

2



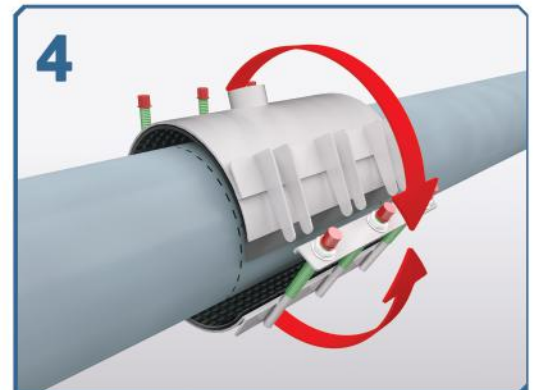
Mark correct position of repair clamp

3



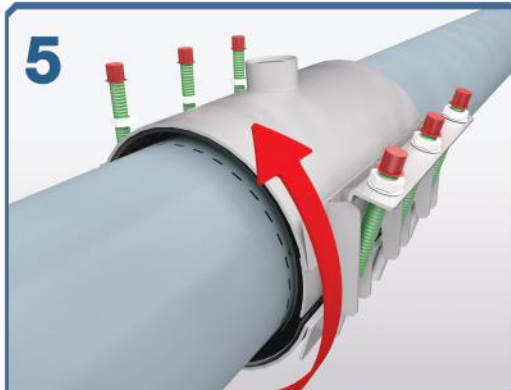
Use soap and water for smooth assembly

4



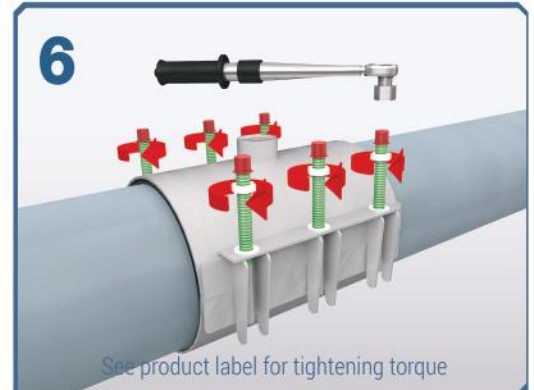
Position repair clamp around the pipe

5



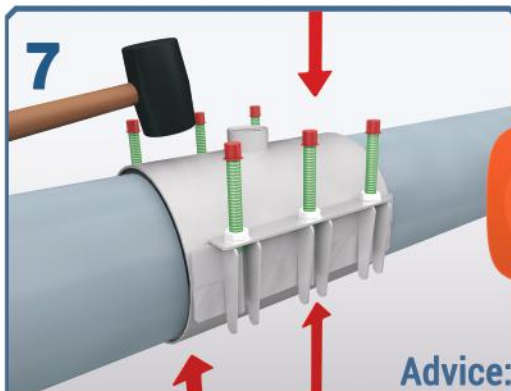
Avoid double folded rubber

6



See product label for tightening torque  
Cross tightening in steps of 10 Nm

7



Advice:

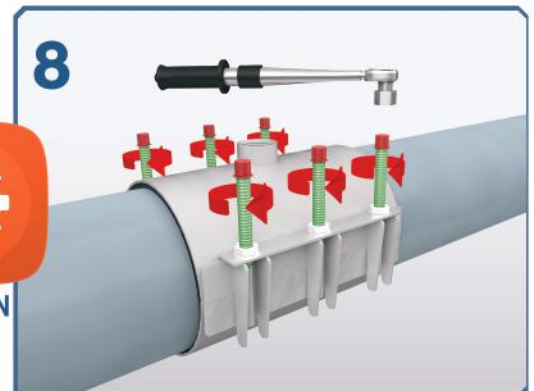
Use rubber hammer to improve rubber setting

WAIT



15 MIN

8



Retighten to recommended torque